Healthcare organisations are using redesign to tackle variation in the quality of care and improve public satisfaction. It is represented as a radical challenge to traditional assumptions and practices which involves thinking through the best process to achieve speedy and effective patient care, identifying delays, unnecessary steps, or potential for error, and redesigning the process to improve the quality of care. This paper explores the meaning of redesign using practical illustrations. It examines its theoretical origins, particularly total quality management (TQM)/continuous quality improvement (CQI) and re-engineering, and assesses evidence which may inform its application. This evidence suggests that clinical ownership and senior management support will be essential. Redesign seeks to balance the more gradual approach of TQM with the organisation-wide lateral thinking of re-engineering. An incremental negotiated approach seems more likely to ensure clinical ownership, but carries a risk that QI will remain small scale with little impact on the wider organisation. Inclusion of some re-engineering techniques may help to overcome this difficulty. Evidence suggests that most QI techniques achieve only partial success. This may pose difficulties for redesign, which has generated high political expectations that it can solve long term problems in health care.

Healthcare redesign can be broadly defined as the process of redesigning healthcare systems has become an international preoccupation, as policy makers seek new ways to address continuing problems of variation in the quality of health care and dissatisfaction among patients, the public, and professionals. As an editorial in the BMJ recently commented:

"Healthcare systems fail to provide treatments that are known to work, persist in using treatments that don’t work, enforce delays, and tolerate high levels of error. Healthcare leaders are now recognising... that the healthcare system needs radically redesigning."

Many countries now have national healthcare quality improvement agencies which are using redesign techniques. Examples include the Institute of Healthcare Improvement (IHI) in the US (one of the foremost advocates of redesign), the Modernisation Agency in the UK National Health Service (NHS), the Dutch Institute for Healthcare Improvement (CBIO), and the Australian Council for Safety and Quality in Healthcare. There is substantial international exchange of ideas and techniques between these various bodies, and the relationship between IHI and the NHS Modernisation Agency is particularly close. This international exchange could be seen as a form of collective policy “puzzling” as ideas are borrowed, adapted, tested, and reformulated.

Partly because of this debate, the concept of redesign is rapidly evolving and the word is used to describe a family of approaches rather than a single technique. However, what can be said is that it is not just another word for “change” or “reorganisation”; to redesign enthusiasts it conveys a specific set of meanings, and represents a radical challenge to healthcare providers to reconsider their whole approach to improving the quality of services.

As ever, the interest of policy makers in new initiatives needs to be understood within a wider political context. In the case of the UK, the Labour government has recently announced major increases in healthcare funding but, in return, expects fundamental reform. The Prime Minister’s foreword to the NHS Plan of 2000 describes this as offering the nation and those in the NHS a “deal”:

“We would spend this money if, but only if, we also changed the chronic system failures of the NHS. Money had to be accompanied by modernisation; investment, by reform... It is, in a very real sense, our chance to prove for my generation and that of my children, that a universal public service can deliver what people expect in today’s world.”

Although the British government has explicitly rejected the idea of moving from a tax funded system to one based on social insurance, the implication is that the NHS will find it difficult to defend itself against demands for changes in its funding base unless it can improve dramatically. In fact, the interest shown in redesign by other countries with completely different systems suggests the problems in meeting consumer expectations are less to do with the potential inefficiencies of public welfare provision than the collective power structures and traditional professional and managerial practice. This paper explores the meaning of redesign as the term is currently used, illustrated with practical examples; examines the theoretical origins of redesign; and assesses available evidence which may inform its application. The objective is to explore how far redesign is in fact a distinctive new approach or a blend of existing techniques, and how likely it is to succeed.

THE MEANING OF “REDESIGN”

Healthcare redesign can be broadly defined as thinking through from scratch the best process to achieve speedy and effective care from a patient perspective, identifying where delays, unnecessary steps or potential for error are built into the
process, and then redesigning the process to remove them and dramatically improve the quality of care.

In principle, healthcare organisations around the world have always aimed to serve patients. In practice, however, they do not always put patients' needs and preferences first over the convenience of the organisation. Established ways of doing things often remain unquestioned; the daily struggle to keep existing processes going with limited resources—"hamster health care" as it has been aptly described—rarely allows space to step back and reflect critically. Redesign seeks to challenge this organisational treadmill and to question practices that are taken for granted.

This means not just doing more of the same, or doing it slightly differently, but rethinking the assumption that it needs to be done at all, and whether what is done at present adds any value to patients (or, indeed, to hard pressed staff). An important principle of redesign is that it should be led by frontline staff themselves, who are best placed to know what currently happens and develop creative ideas for improvement. Typical steps in a redesign initiative might include:

- Mapping the existing care process (sometimes described as the "as is" stage).
- Analysing where problems exist in that process and questioning why each step is done, by whom, where, in what sequence, and is there a better way?
- Imagining what an "ideal" process might look like (sometimes described in re-engineering as "visioning").
- Identifying practical changes to the current process to make it closer to the ideal process.
- Testing these changes and evaluating whether they result in improvement.

In the initial process mapping stage frontline staff of all disciplines connected with a process pool their different perspectives to write down the different steps patients go through and what delays they encounter. Individual staff may feel their own "piece of the jigsaw" is straightforward and efficient, but may never have seen how it fits into the wider picture and how the whole system could be made more efficient. The process map can be represented as a simple text list or as a formal flow chart using different symbols or shapes to represent steps such as "transport", "waiting", or "decision making". A simple illustration is given in fig 1.

Ideally, patients should also be directly involved in process mapping. However, patients may not feel sufficiently empowered and staff may feel reluctant to explore flaws in the process honestly with patients present. Indirect means of patient involvement such as confidential interviews, patient diaries, and observational tracking of patients through the system can help to overcome this.

**Box 1 Characteristics of TQM**

- Continuous incremental improvement of current processes—repeated testing and evaluation of small scale changes.
- Responsibility for quality in the hands of frontline staff.
- Collective team responsibility.
- Detailed meticulous measurement.
- Reporting of errors and defects without fear of blame.
- Culture of open questioning and constant learning.
- Organisation-wide philosophy of quality as everyone’s business.

**Box 2 Characteristics of re-engineering**

- Radical transformational change of whole organisation simultaneously, abandoning current practice.
- Focus on rethinking and redesigning processes from scratch.
- Strip out all unnecessary steps.
- Led from the top down—emphasis on strong management control and visionary leadership.
- Decision making at the level where the work is carried out—team empowerment.
- Requirement for flexible work practices.
- Strong emphasis on IT.

**THEORETICAL ORIGINS OF REDISEIGN**

Healthcare redesign draws on various quality improvement theories but seeks to incorporate learning from past experience of applying them to health care. These include, amongst others, the theory of constraints, lean thinking, and complexity theory. However, two particularly important strands of influence will be examined here—total quality management (TQM)/continuous quality improvement (CQI) and re-engineering. Both approaches have a primary focus on the needs of the customer or user, not the needs of the organisation, and examine whole processes rather than single departments or tasks. However, they recommend strongly contrasting methods; the guiding philosophy of TQM is continuous incremental improvement, while re-engineering is based on radical rapid transformation. The key characteristics are summarised in boxes 1 and 2.

In health care and beyond, both TQM/CQI and re-engineering have promised substantial change, but the reality has rarely matched expectations. Evidence on the extent of change and factors which have affected implementation are explored below. (It should be noted that much of the literature in both fields is either prescriptive in nature or presents the experience of individual stakeholders and enthusiasts; independent research evidence is relatively scarce).

In principle, continuous quality improvement led by frontline staff would seem an appropriate choice for health care, given all the evidence that "top down" imposition of change rarely succeeds in getting autonomous clinical professionals to change practice. An approach led by clinicians which allows for gradual negotiation and implementation seems more likely to be accepted. It has also been suggested that the emphasis of TQM on systematic measurement and evaluation appeals to doctors’ scientific training.

However, available evidence on TQM/CQI in health care suggests that improvements in quality have been slow to materialise and relatively small scale. CQI techniques may have some success within individual teams or departments, but changes made have tended to be limited in scope and impact. There is little evidence to support the claim that TQM programmes will act as a catalyst to achieve organisation-wide change.
The Medical Center of Ocean County in New Jersey has redesigned its procedures for supplying drugs to the ward. The original process was the traditional "cart system" used by the majority of US hospitals: each evening the pharmacy collected medication orders for the following day, dispensed the medications, and placed them in carts to be delivered to nursing stations early next morning. Analysis of this system showed that, following ward rounds the next day, medications would often be changed but the drugs on the ward cart were still those based on the previous day’s orders. This created extensive rework on the ward and in the pharmacy, and a high potential for confusion and error. Furthermore, in anticipation of problems arising, nursing staff would store additional supplies of several drugs on the ward, creating further waste and potential for mistakes.

The pharmacy studied the distribution of medication orders and found that 38% were scheduled to be administered at 09.00 hours. Smaller peaks were found at 13.00, 17.00, and 21.00 hours. On the basis of this information, a new "just-in-time" delivery system was piloted in which four delivery times were introduced at 08.00, 12.00, 16.00, and 21.00 hours. To support the new system a pharmacy technician was assigned to each floor of the hospital for 16 hours per day. The technician evaluates ward and in the pharmacy, and a high potential for confusion and error. Furthermore, in anticipation of problems arising, nursing staff would store additional supplies of several drugs on the ward, creating further waste and potential for mistakes. The pharmacy studied the distribution of medication orders and found that 38% were scheduled to be administered at 09.00 hours. Smaller peaks were found at 13.00, 17.00, and 21.00 hours. On the basis of this information, a new "just-in-time" delivery system was piloted in which four delivery times were introduced at 08.00, 12.00, 16.00, and 21.00 hours. To support the new system a pharmacy technician was assigned to each floor of the hospital for 16 hours per day. The technician evaluates medication orders, inputs them into the system, and liaises between clinical staff and the pharmacist. The new system has reduced error, improved availability of the correct drugs at the correct time, and reduced waste.

Box 3 Example 1: Reducing medication error and waste in the US

A growing number of "collaboratives" have been established in several countries to improve care across the whole patient journey. More than 700 teams from US and Canadian healthcare organisations and more than 800 project teams in the UK have participated in collaborative programmes, including (in the UK) primary care, cancer, orthopaedics, critical care, medicines management, coronary heart disease, and mental health. Collaboratives bring together networks of clinical and managerial staff from several healthcare organisations. They work together for several months on improving a specific clinical service, providing mutual support and shared learning. Collaboratives use an accelerated model for quality improvement developed in the US by Nolan and colleagues and adapted for use in healthcare by Don Berwick, Director of the IHI. The model uses the “Plan-Do-Study-Act” (PDSA) cycle which aims to test and implement ideas for improvement quickly and practically in real work settings, and uses the results to inform and guide further work. It starts with small changes which in theory can then be built into larger improvements through successive PDSA cycles.

Numerous service improvements achieved through collaboratives have been reported. A few examples from the UK cancer collaborative include the following:

- In mid-Anglia radiologists started to refer directly to the chest physician if they found signs of cancer which reduced waiting times from an average of 24 days to 11.
- In Leicestershire those suspected of having bowel cancer used to have separate visits (and two bowel preparations) for flexible sigmoidoscopy, barium enema, and consultation; now they can do all three on one day.
- In Merseyside and Cheshire a prebooking system reduced the waiting time for bowel biopsy results from 5 weeks to 3.
- In south east London the introduction of an assessment by a palliative care nurse meant that the delay in starting care was reduced from 2–4 weeks to a maximum of 2 days.

Box 4 Example 2: Direct booking for cataract surgery in the UK

Peterborough Hospitals Trust has worked with community services to redesign its cataract service. Mapping of the existing process for referral for cataract surgery showed that delays were built into the process by requiring all referrals to be made by a GP to a consultant ophthalmologist, who would then assess the patient in the outpatients department before sending out a date for surgery. Visioning suggested that it would be more efficient for patients with obvious cataract to be booked directly onto an operating list, bypassing the need for a GP or outpatient appointment.

A group of optometrists have therefore been trained to assess and counsel patients for surgery in the community using agreed criteria. At the end of the consultation the optometrist books a day surgery slot directly with the hospital for a date agreed on the spot with the patient. Patients fill in a questionnaire on their general health and return it to the hospital for preoperative assessment. Nurses in the ophthalmology department check the questionnaire and telephone the patient to discuss any problems. The time from diagnosis to operation has been reduced from many months to 6 weeks; there are now no clinic appointments, fewer patient journeys, no duplication, and reduced costs.

There are clear messages from these studies that, where some progress has been made, the engagement of clinicians has been essential, as well as senior management commitment and persistence. However, professional resistance to what is seen as an imported business technique has been a common obstacle. Pollitt has argued that many business approaches to quality improvement, including both TQM and re-engineering, have failed to take account of the complexity of health care and the nature of professionalised knowledge. The language and values used are alien to health care and are rejected as management fads.

Re-engineering was a response to the perceived failures of TQM's incrementalism and failure to achieve organisation-wide change but, as with TQM, research suggests that the gains made in health care (as in other organisations) have not been as great as predicted. A particular problem has been its aggressive rhetoric and its failure to engage the staff on whom the organisation relies. One situation where it seems to be more effective is where organisations are in such crisis that accepting the painful therapy of re-engineering is the only way to survive.

Evaluations of two re-engineering pilots within the NHS suggest that personal commitment from the Chief Executive and other senior managers was an important factor in making the improvements which were achieved, but clinical resistance to what was seen as a brutal and inappropriate technique proved to be a major obstacle. In both sites re-engineering had to be adapted to a more incremental and negotiated style to secure the involvement of clinicians. While this reflects the reality of managing change in health care, it implies a withdrawal from the grander ambition of transformational change: in practice, re-engineering has come much closer to TQM/CQI than the clear theoretical differences between these approaches would suggest.
“Second order change rhetoric gave way to first order impact.” (page 272)

“If BPR has to be applied incrementally and selectively, it doesn’t look so very different from other quality initiatives such as TQM.” (pp 413–4)

REDESIGN: BLENDING QUALITY IMPROVEMENT APPROACHES

A direct link exists between the re-engineering pilots and current redesign initiatives in the UK; a number of key players from the re-engineering pilot sites now occupy senior roles in the Modernisation Agency and the NHS Executive and their thinking has influenced the NHS Plan. In the US the Institute for Healthcare Improvement is grounded more in the TQM/CQI tradition, which has consistently been advocated by its director, Don Berwick. However, both agencies—and others around the world—are conscious that the evidence suggests both approaches have major limitations and have not been as successful as was hoped.

Their thinking is converging on redesign as an attempt to retain and combine the best elements of re-engineering and TQM/CQI but avoiding the pitfalls. In particular, these agencies are experimenting with ways to retain the benefits of gradual negotiated improvement without losing the organisation-wide lateral vision of re-engineering and the opportunity to make discontinuous revolutionary changes as well as continuous improvement. Although redesign is often presented by its advocates as a single new entity, it is in fact more of an umbrella term covering a range of approaches with varying degrees of emphasis and eclectic use of tools and frameworks. This range can be seen in the practical examples given in boxes 3, 4, and 5. The first example shows all the hallmarks of a classic CQI process, but with some more substantial changes in role with the introduction of a pharmacy technician. The second example has more in common with the radical questioning of traditional assumptions and simultaneous removal of several steps in the process associated with re-engineering. In the third example the use of continuous “Plan-Do-Study-Act” (PDSA) cycles is combined with the ambitious transformational aim of rapid improvement across organisational boundaries beyond the usual reach of individual work teams.

THE CHALLENGE FOR REDESIGN

Deciding how to combine apparently opposing philosophies is a difficult task; if redesign is to fare better than its predecessors it has to manage a number of balancing acts between apparent “dualities”. A number of tensions can be identified:

1. Change will not work unless it is owned and led by clinical teams. This requires a gradual negotiated approach as advocated by TQM/CQI, which will be enhanced by support from clinical opinion leaders. Although TQM/CQI has had more success in gaining clinical ownership than re-engineering, clinicians have been sceptical about the sweeping claims of many quality improvement techniques imported from the private sector and have used their professional autonomy to resist. Equally, the evidence suggests that strong senior leadership (clinical and managerial) is needed to support front line teams, remove obstacles, and negotiate horizontal cross-boundary relationships if quality improvement is to have any deep and lasting effect.

2. Change has to be manageable: testing incremental improvements is a safe way to learn about redesign and foster a more receptive culture. But redesign also needs lateral thinking which looks beyond existing processes and addresses whole systems, otherwise incremental improvements are likely to remain small scale with little impact on the wider organisation. Here, the “blank sheet” approach of re-engineering which challenges traditional assumptions has much to offer. Again, senior leadership is likely to be key to keeping an eye on the big picture and ensuring smaller improvements are consistent with the overall direction, but it is important that this is top level vision and navigation rather than top down imposition. Trying to retain this radical vision is perhaps one of the most serious challenges for redesign; at present, many initiatives described as redesign do not in fact look very different from simple CQI projects.

3. Early successes help gain interest and acceptance—innovations are more likely to succeed when people can see demonstrable benefits. However, policy makers need to recognise that ambitions for radical overnight transformation are unrealistic and that change takes time:
   - Clinical and managerial staff need dedicated time set aside.
   - Individuals and organisations need time to learn, to reflect, and to implement.
   - Cultural change—to a new way of thinking—is a long evolutionary process.

4. Redesign must be demystified: much of it is common sense, accessible to all, and not the preserve of a few initiates. The tendency for each new quality improvement theory to generate its own jargon and esoteric knowledge must be resisted if clinicians are to become involved effectively. But the change in thinking and the facilitation skills needed require a major investment in training and development. Developing enough people of the right calibre at all levels will be a major task. If redesign is to be a primary vehicle for change, development needs to encompass top level leaders, not just isolated change teams working against the current. A particular challenge will be to ensure that training stresses the need to engage and learn from patients themselves at all stages of redesign.

Perhaps one of the most difficult challenges facing redesign is managing the weight of political expectation. As Walshe and Freeman have recently argued, the evidence suggests that most quality improvement interventions work some of the time, but rarely live up to the dramatic claims made for them in their early stages. Success is contingent upon multiple factors, including the manner of implementation in each setting and specific local contextual factors. Redesign faces the same issues of achieving change in a highly complex professionalised organisation as other quality improvement techniques. Although it seeks to learn from past evidence, there can be no guarantee that it will fare dramatically better. Indeed, emerging findings on the first wave of some UK redesign initiatives suggest a similar pattern of quality improvements being achieved but not being as extensive as hoped.

Walshe and Freeman argue for careful research into quality improvement initiatives, but suggest that research which looks only at whether they work will probably just reiterate the findings that their impact is very variable and their effectiveness mixed. Research which examines how and why they work in some cases is likely to be more productive, and it is important that such research should influence the further development of redesign initiatives. However, redesign faces the very real danger

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**Key messages**

- Redesigning health care has become an international preoccupation.
- Redesign draws on a number of quality improvement approaches, notably TQM/CQI and re-engineering.
- It seeks to learn from past experience of both approaches, and to balance the more gradual negotiated approach of TQM/CQI with the organisation-wide lateral thinking of re-engineering.
- Redesign has generated high political expectations, but faces the same issues of achieving change in a complex professionalised organisation as other quality improvement techniques.
that its success in convincing politicians it can turn health care around will be followed by disappointment and rejection when the gains prove to be more modest than expected.

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